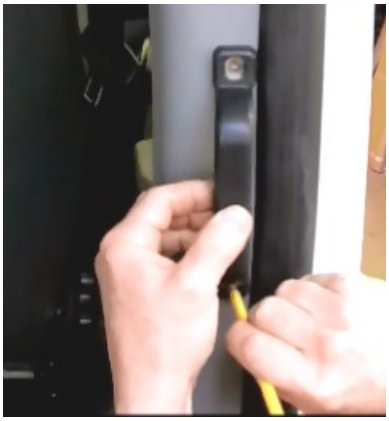
Installing the Black Side Door Grabhandle on the 07+ Sprinter

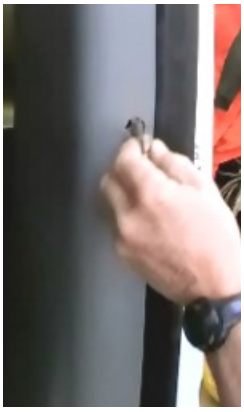
The top hole for the grab handle is located 43" from the top of the stepwell. (see blue tapes in photo)



With the grab handle's top hole located at 43" from the stepwell, mark both holes while holding the grabhandle next to the black rubber weaterstrip. Then, using a 1/4" drill, carefully make holes through the plastic trim, ***and*** the metal pillar behind the trim. Note: there is a 3/4" gap between the plastic trim and the metal pillar behind.

Using the 3/4" hole saw , make holes **<u>ONLY</u>** in the plastic panel at the holes you drilled previously.

Now carefully drill the holes in the METAL pillar with the 3/8" bit.



Using the procedure shown below, install the plusnuts into the 3/8" holes you drilled in the steel pillar. Make sure that the plusnut is pushed firmly into the hole so that it <u>snaps</u> into place before tightening with the wrenches.

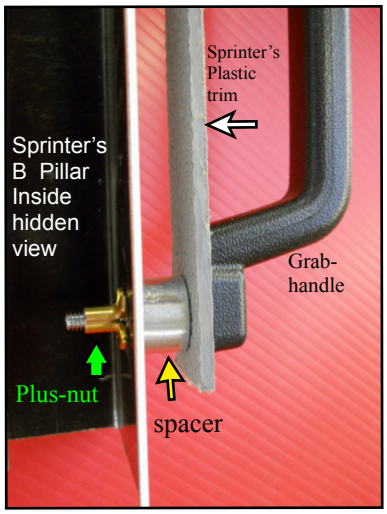
PLUS-NUT INSTALLATION PROCEDURE

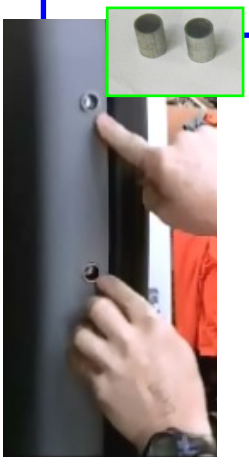
DRILL 3/8" HOLE

ASSEMBLE PLUS-NUT & TOOL

PLUS-NUT SET CORRECTLY

THE PROPER ORDER:





Insert the two spacers into the holes in the plastic trim and push them down over the heads of the plusnuts.

Install the grabhandle with the supplied phillips head screws and flat washers. Thread both screws in with a #3 hand screwdriver (not with a power driver). Once the screws are threaded in fully, tighten them down firmly and you're all set.

Lastly, pull away the weatherstrip to allow access to the back of the plastic trim so you can vacuum up the metal and plastic chips created from drilling.

cyclevan.com
sprinterworld.com
732-238-3110
6 WILLIAM ST. SOUTH RIVER, NJ 08882

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